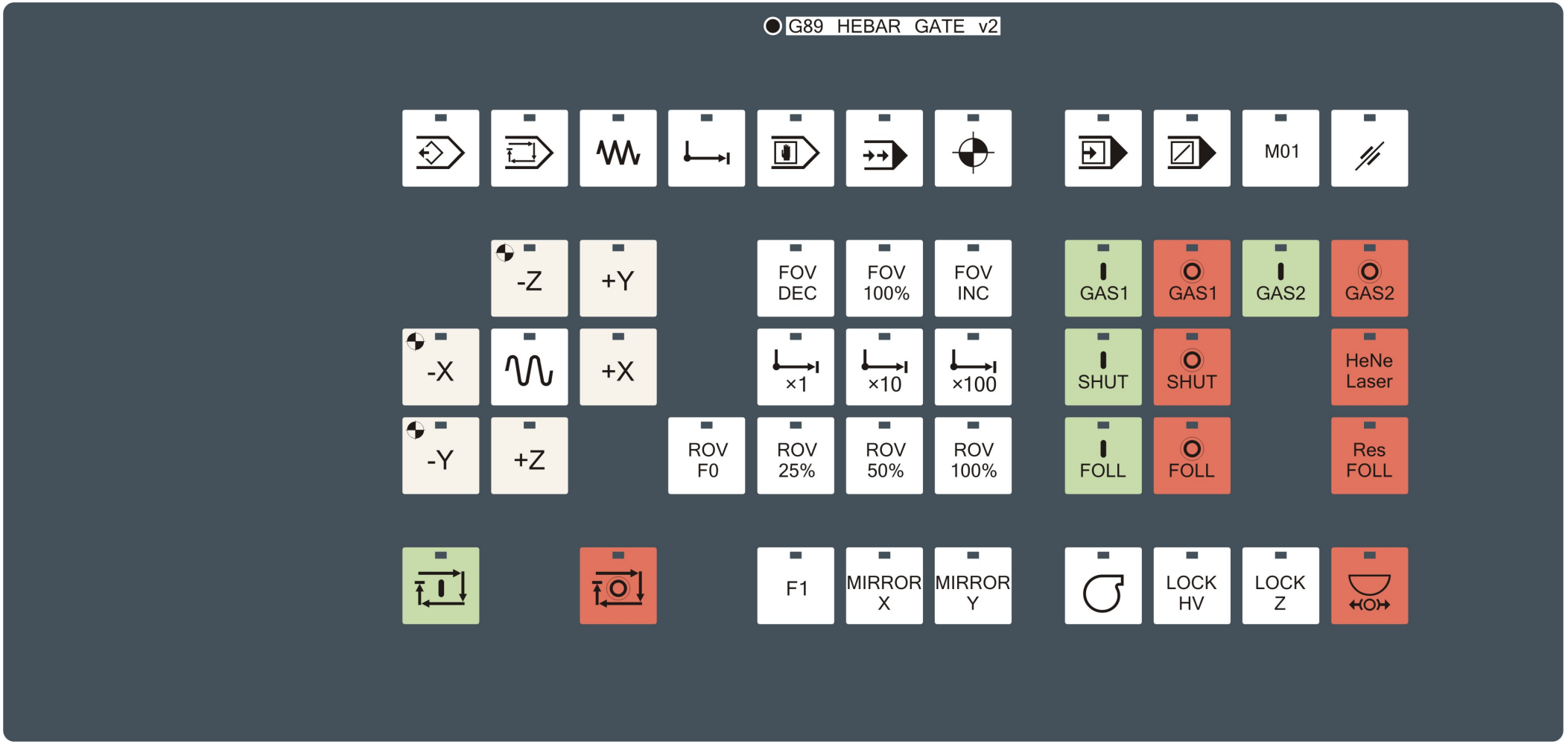
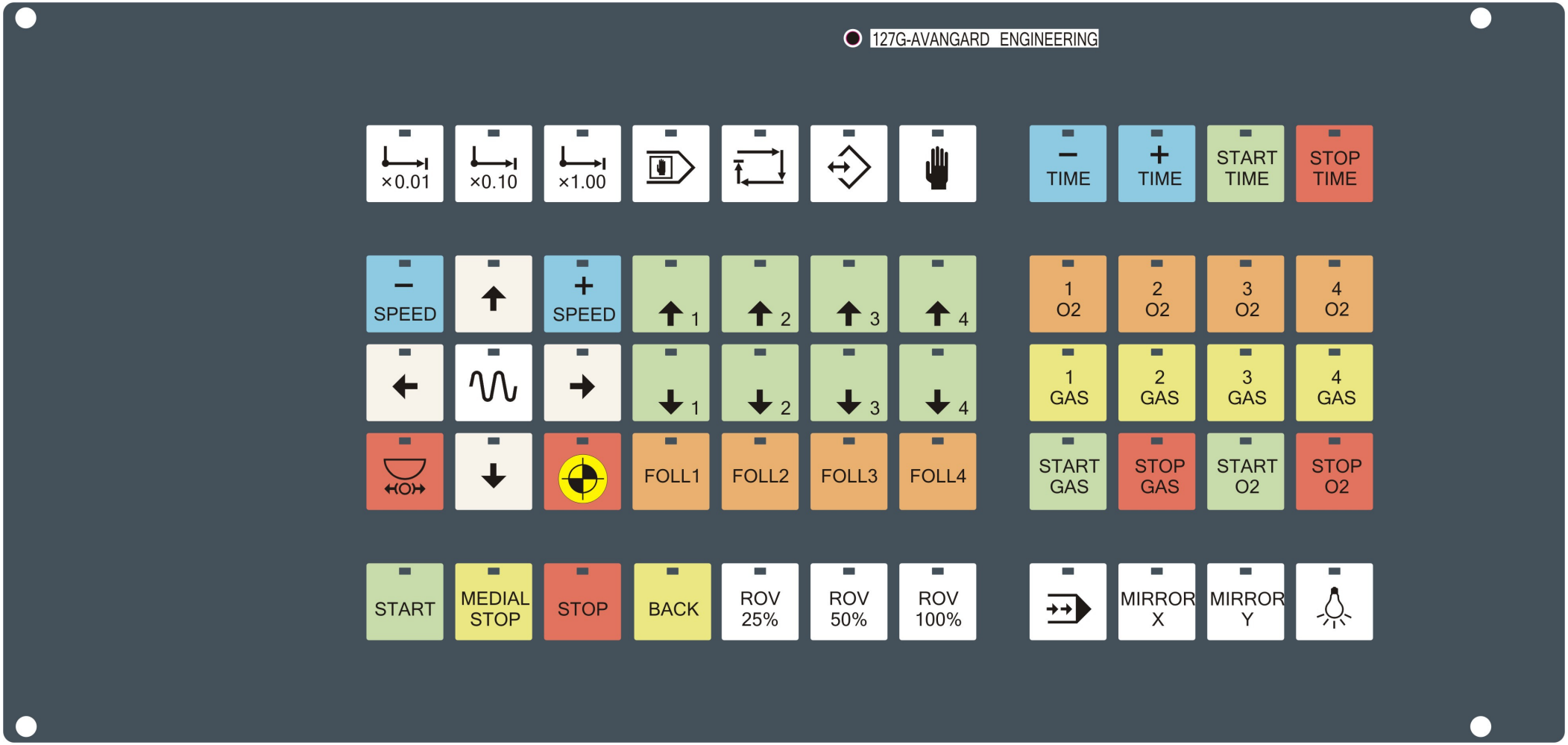
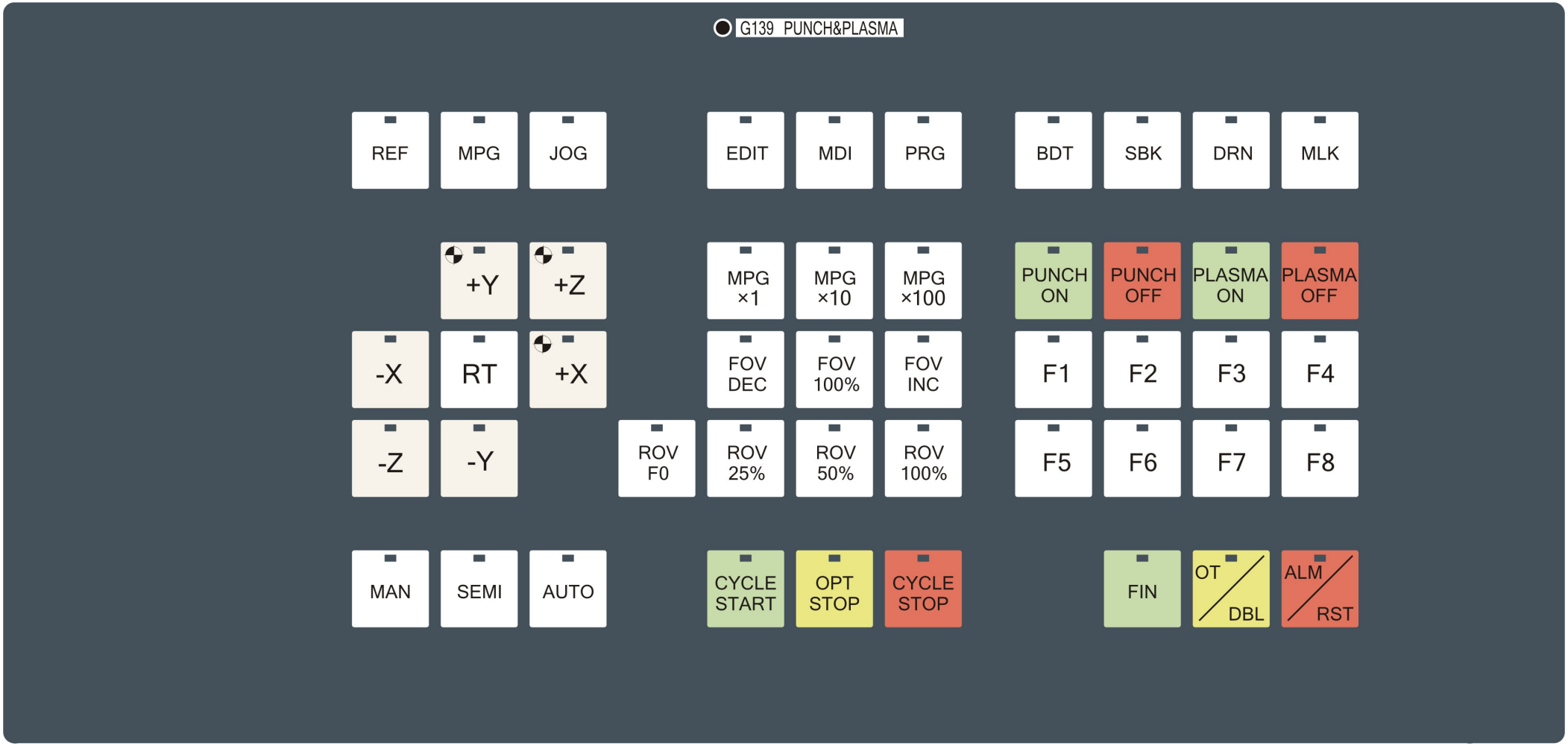
Machine panels for special machines



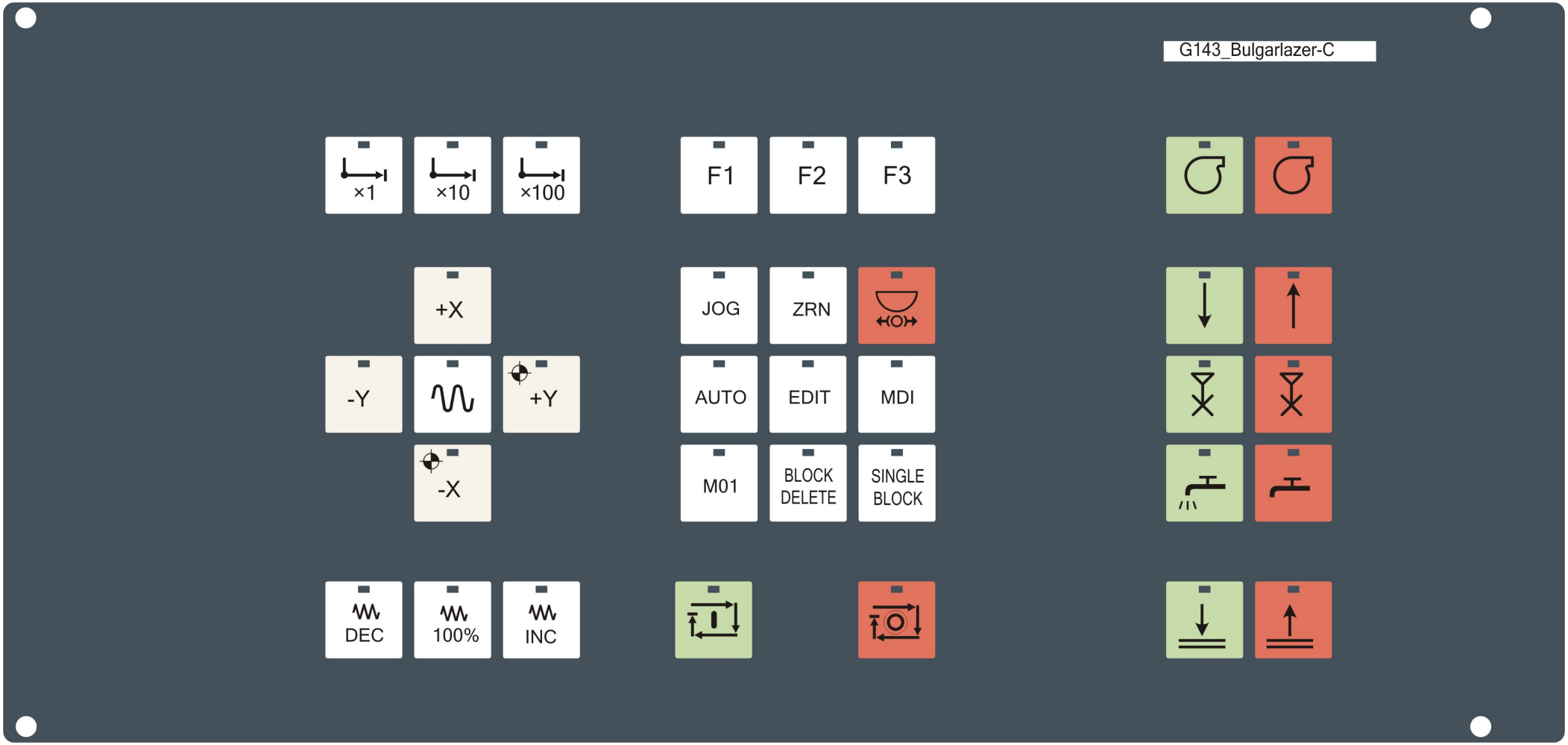
G89


127G-AVANGARD ENGINEERING
×0.01
×0.10
×1.00
− TIME
+ TIME
START TIME
STOP TIME
− SPEED
+ SPEED
1
2
3
4
1 O2
2 O2
3 O2
4 O2
1 GAS
2 GAS
3 GAS
4 GAS
FOLL1
FOLL2
FOLL3
FOLL4
START GAS
STOP GAS
START O2
STOP O2
START
MEDIAL STOP
STOP
BACK
ROV 25%
ROV 50%
ROV 100%
MIRROR X
MIRROR Y

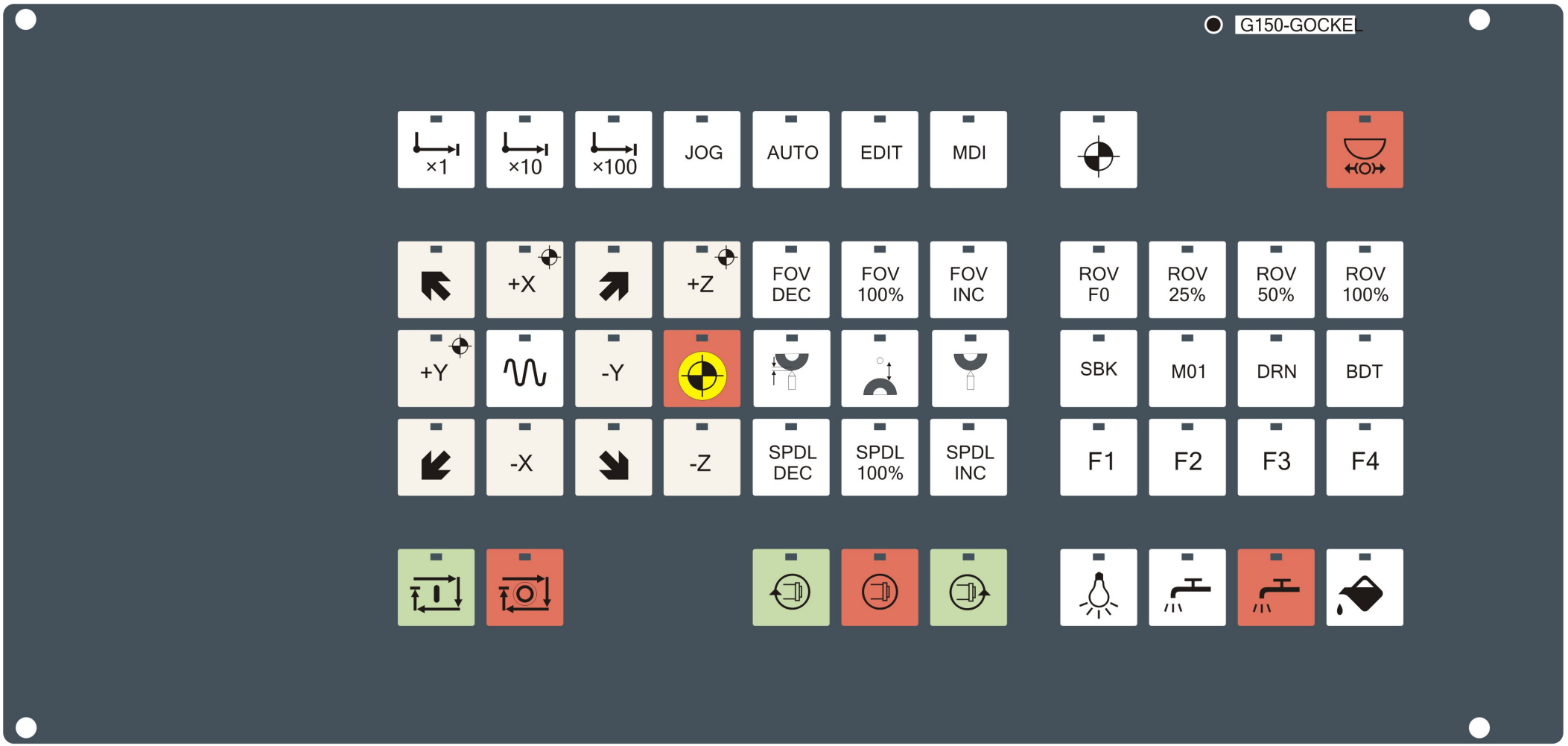
G127


G139 PUNCH&PLASMA
REF
MPG
JOG
EDIT
MDI
PRG
BDT
SBK
DRN
MLK
+Y
+Z
MPG ×1
MPG ×10
MPG ×100
PUNCH ON
PUNCH OFF
PLASMA ON
PLASMA OFF
-X
RT
+X
FOV DEC
FOV 100%
FOV INC
F1
F2
F3
F4
-Z
-Y
ROV F0
ROV 25%
ROV 50%
ROV 100%
F5
F6
F7
F8
MAN
SEMI
AUTO
CYCLE START
OPT STOP
CYCLE STOP
FIN
OT
DBL
ALM
RST

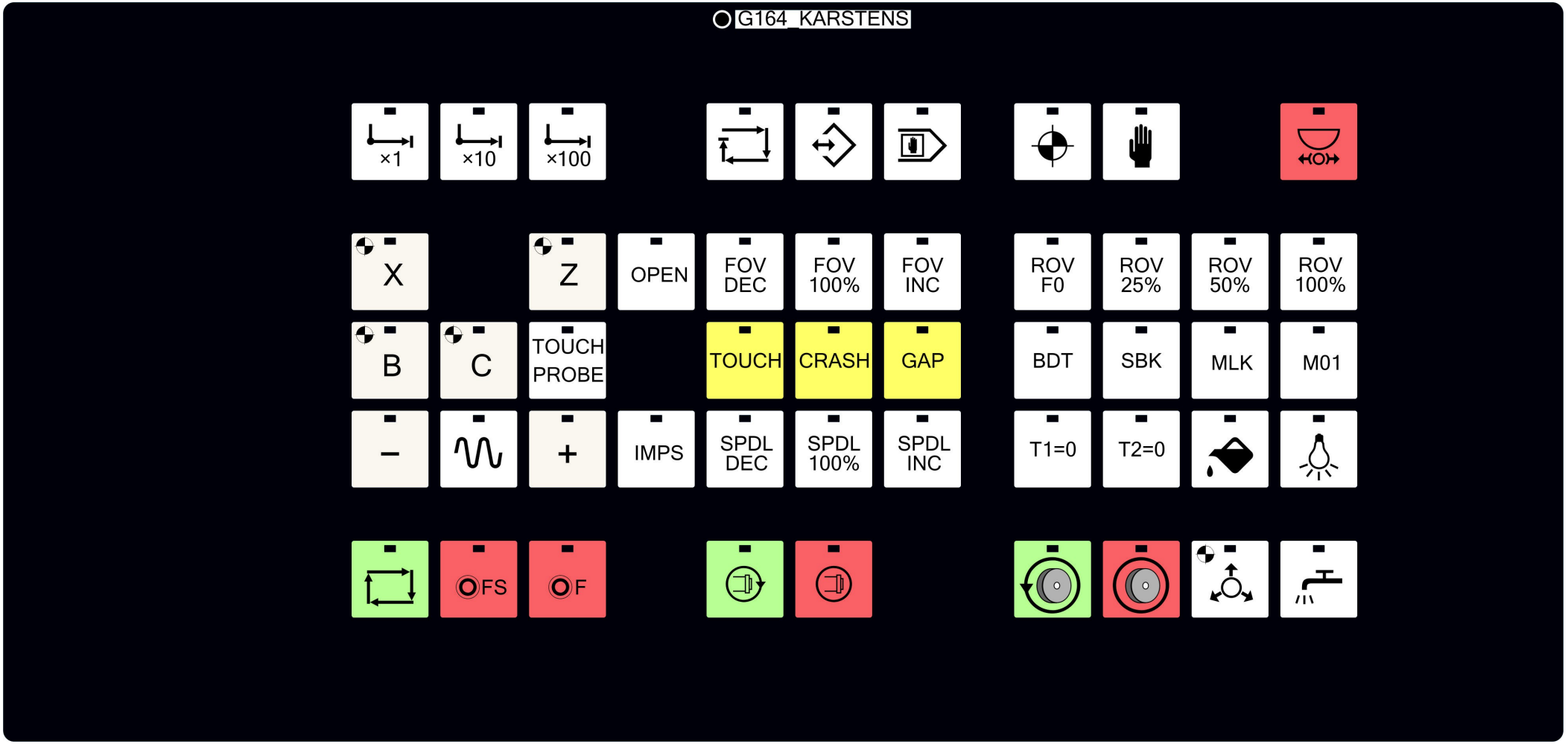
G139


G143_Bulgarlazer-C
×1
×10
×100
F1
F2
F3
+X
-Y
+Y
-X
JOG
ZRN
AUTO
EDIT
MDI
M01
BLOCK DELETE
SINGLE BLOCK
DEC
100%
INC

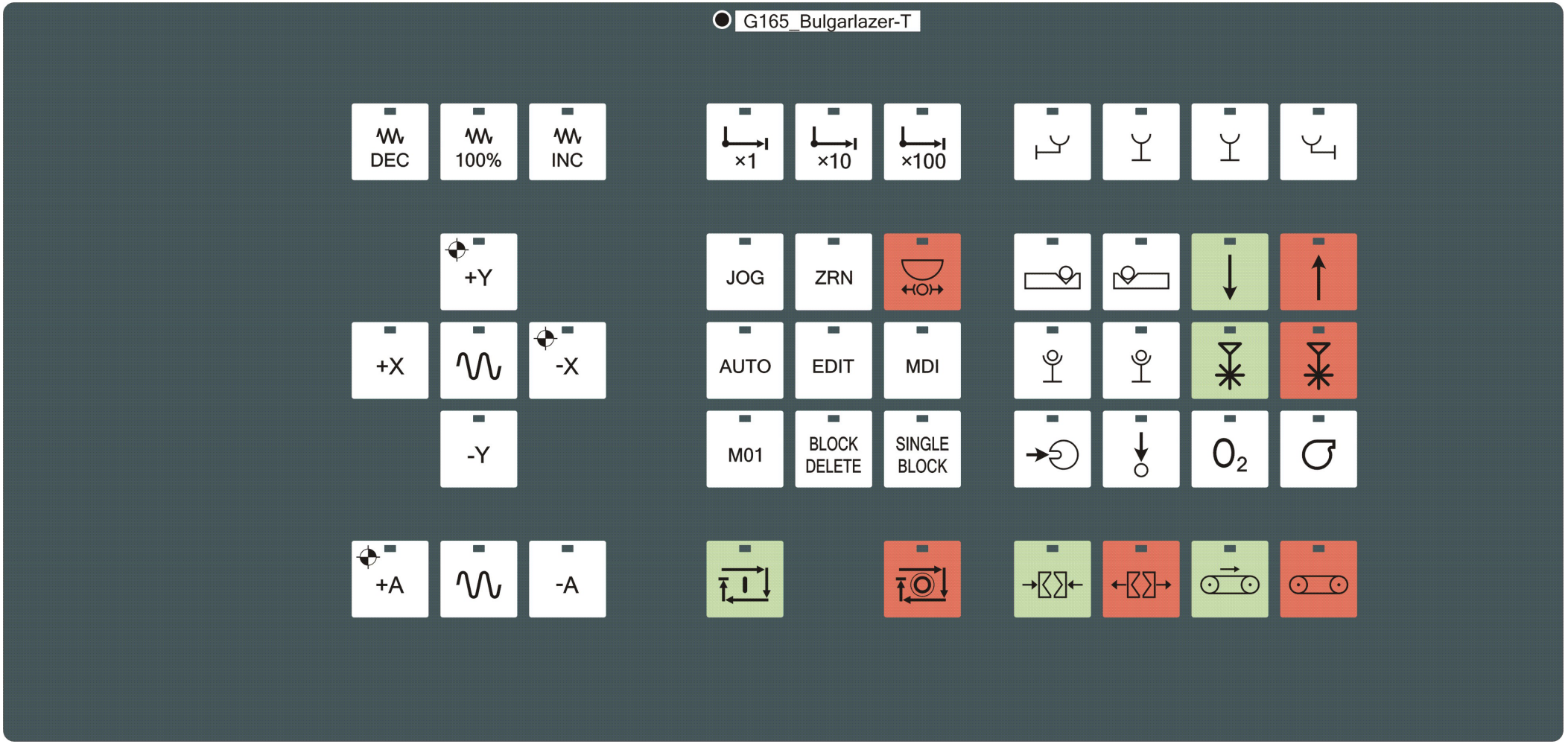
G143


G150-GOCKEL
×1
×10
×100
JOG
AUTO
EDIT
MDI
+X
+Z
FOV DEC
FOV 100%
FOV INC
ROV F0
ROV 25%
ROV 50%
ROV 100%
+Y
-Y
SBK
M01
DRN
BDT
-X
-Z
SPDL DEC
SPDL 100%
SPDL INC
F1
F2
F3
F4

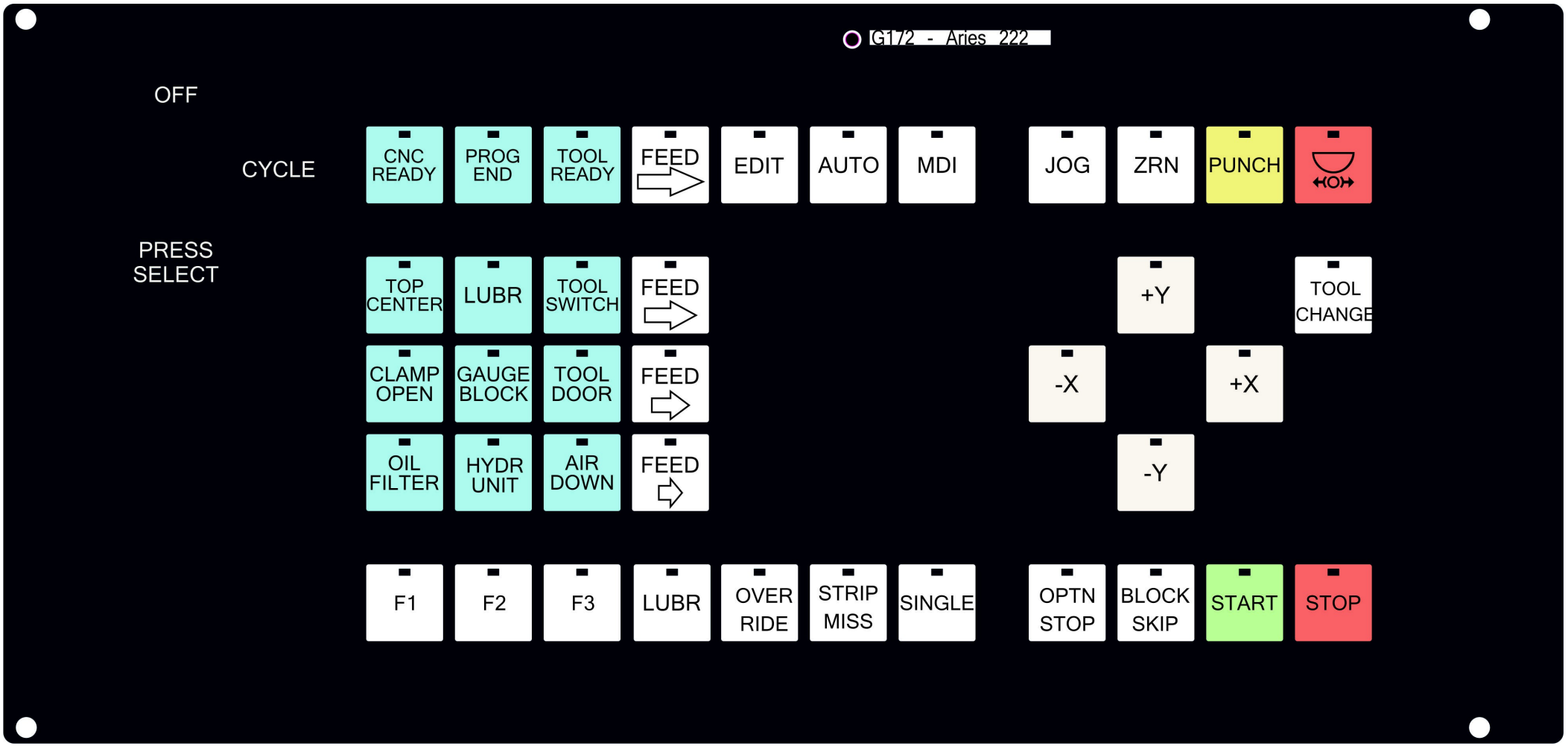
G150


G164_KARSTENS
×1
×10
×100
X
Z
OPEN
FOV DEC
FOV 100%
FOV INC
ROV F0
ROV 25%
ROV 50%
ROV 100%
B
C
TOUCH PROBE
TOUCH
CRASH
GAP
BDT
SBK
MLK
M01
–
+
IMPS
SPDL DEC
SPDL 100%
SPDL INC
T1=0
T2=0
FS
F

G164


G165_Bulgarlazer-T
DEC
100%
INC
×1
×10
×100
+Y
JOG
ZRN
+X
-X
AUTO
EDIT
MDI
-Y
M01
BLOCK DELETE
SINGLE BLOCK
+A
-A

G165


G172 - Aries 222
OFF
CYCLE
PRESS SELECT
CNC READY
PROG END
TOOL READY
FEED
EDIT
AUTO
MDI
JOG
ZRN
PUNCH
TOP CENTER
LUBR
TOOL SWITCH
FEED
+Y
TOOL CHANGE
CLAMP OPEN
GAUGE BLOCK
TOOL DOOR
FEED
-X
+X
OIL FILTER
HYDR UNIT
AIR DOWN
FEED
-Y
F1
F2
F3
LUBR
OVER RIDE
STRIP MISS
SINGLE
OPTN STOP
BLOCK SKIP
START
STOP

G145

G173